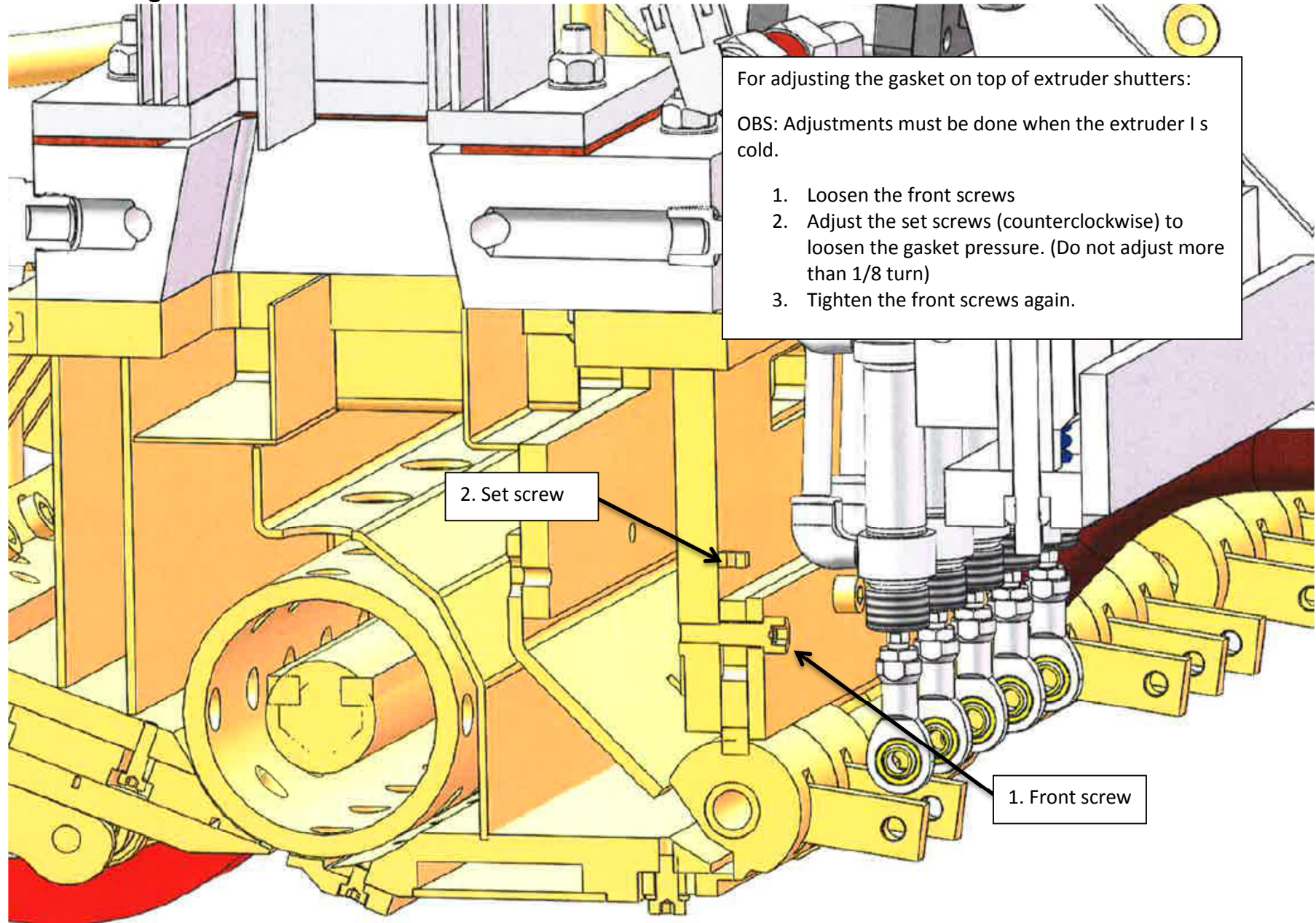


### Loose Sealing on Extruder Shutter



For adjusting the gasket on top of extruder shutters:

OBS: Adjustments must be done when the extruder is cold.

1. Loosen the front screws
2. Adjust the set screws (counterclockwise) to loosen the gasket pressure. (Do not adjust more than 1/8 turn)
3. Tighten the front screws again.

2. Set screw

1. Front screw