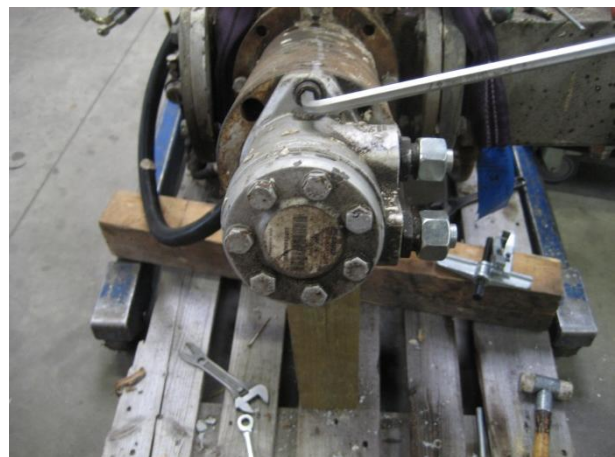
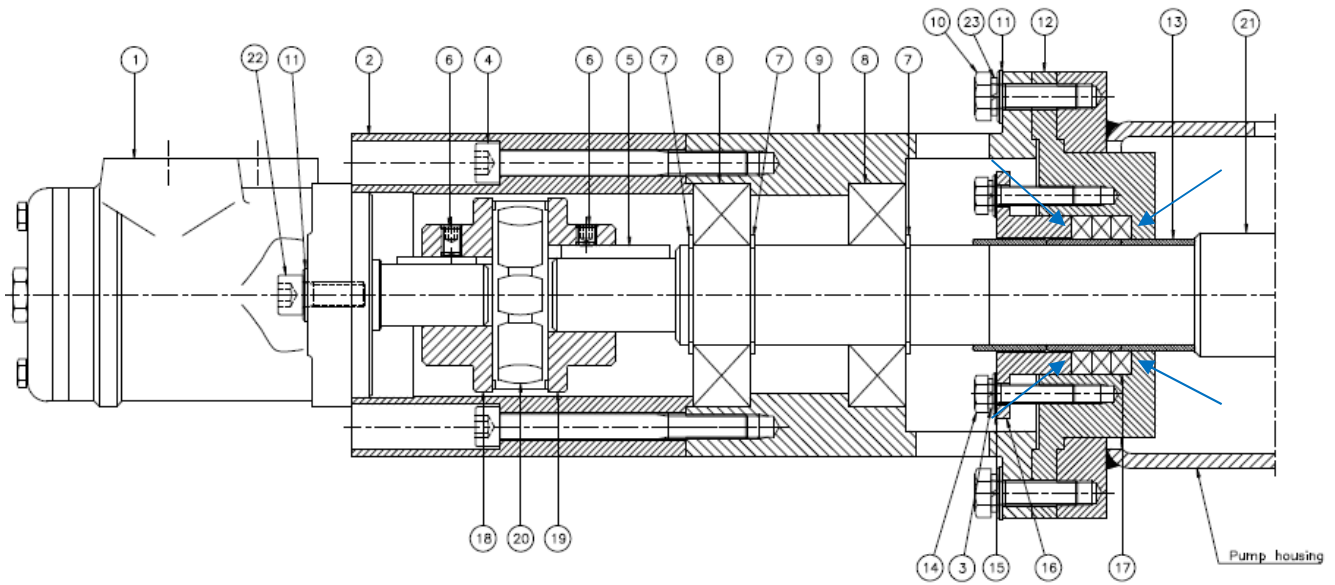


Change of sealing pos. 17 (and bearing) on extruder



1) Remove the motor.



2) Remove the distance pipe.

3) Remove the coupling.



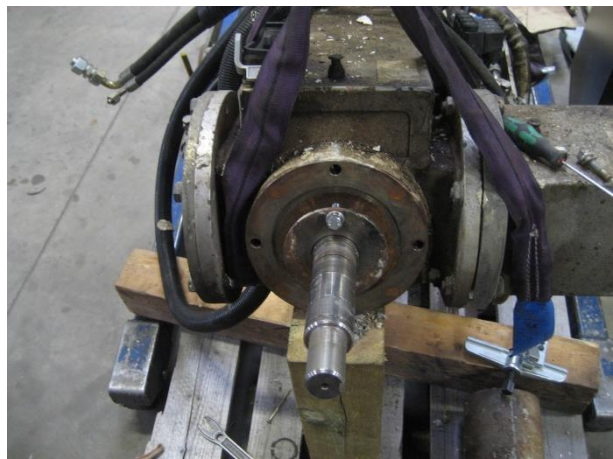
4) Remove the Circlip and the 4 x M10 bolts.



5) Remove the house, lock Ring and bearings.

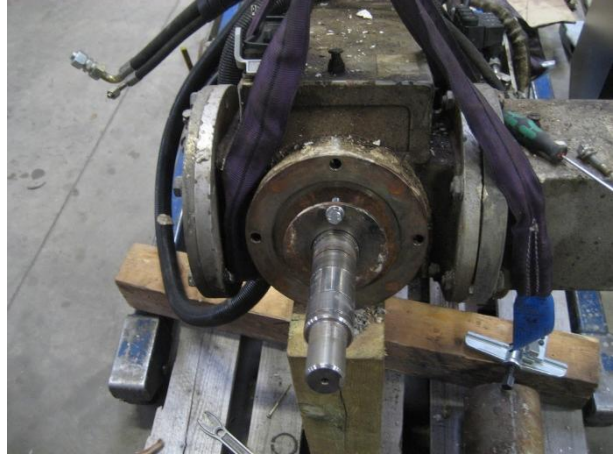


6) Old sealing must be removed. (clean Well)



Place the new sealing's (with displaced opening)

1) Tighten the bolts, then release them a bit.



2) Mount the Circlip.



3) Mount the Bearing.



4) Mount the Circlip.



5) Mount the House.



6) Mount the Bearing and Circlip.



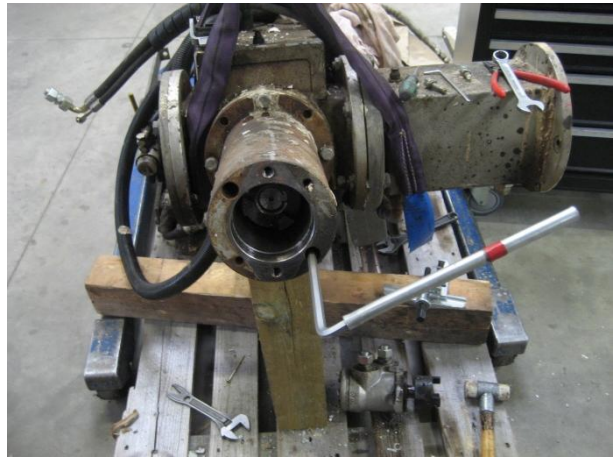
7) Mount the 4 x M10 bolts.



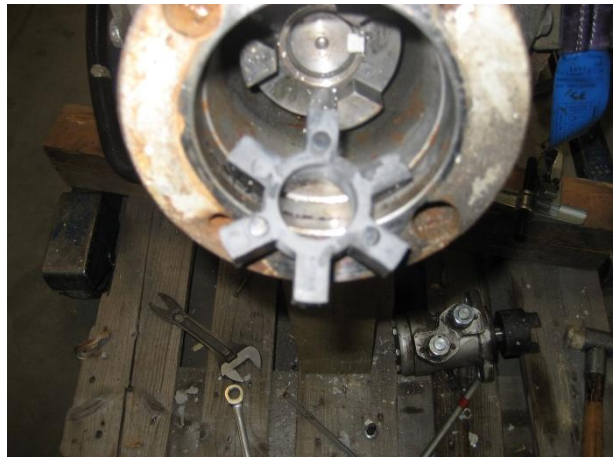
8) Mount the coupling.



9) Mount the distance pipe.



10) Mount the Coupling Element.



11) Mount the motor.

