

Change of Spline / Bearing for hydrostat

- 1 Loose the bolts 4 pieces M10



- 2 Loosen bolt M12



- 3 Loosen og remove 6 pcs. M8 nut and remove the pulley.



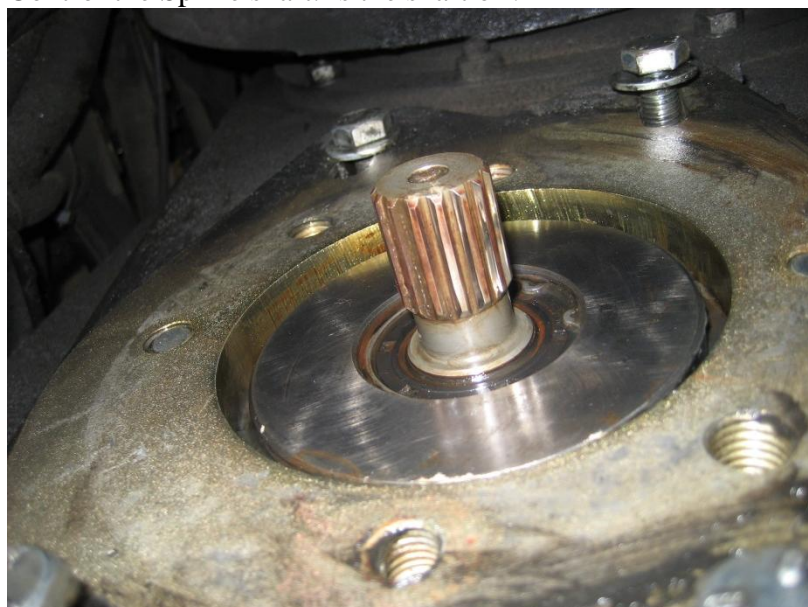
- 4 Loosen and remove 2 pcs. M12 umbaco bolts.



- 5 Remove the bearing house.



- 6 Control the Spline shaft. Is the shaft ok?



7

Picture of faulty shaft.



8

Remove the 3 Locking rings.



9

Disassemble the bearing house.



10

Check the Spline hub (The hub and this picture must be changed)



11

New Bearing, Spline hub and treading supports.



12

Mounting of Locking rings.



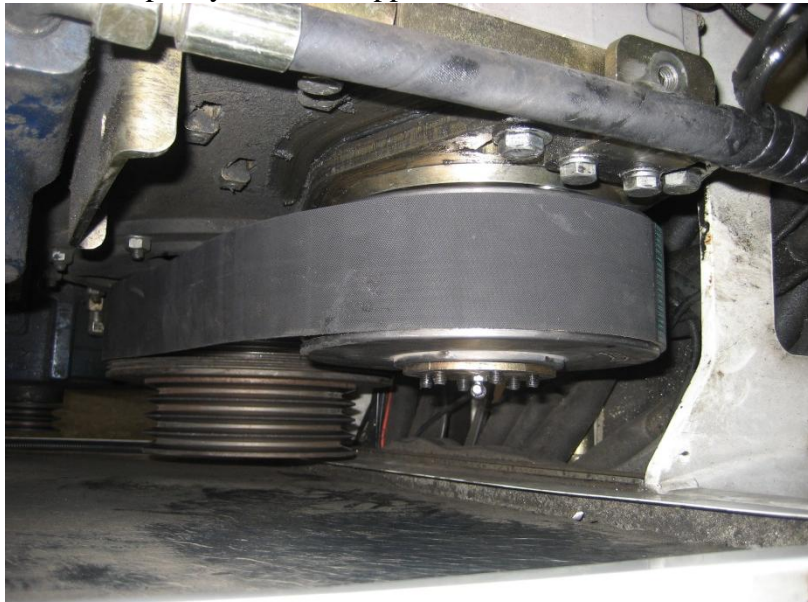
- 13 Mount bearings, spline hub and the locking rings in the housing.



- 14 Mount the Bearing house. Remember Lock-tite and grease.



- 15 Mount the pulley onto the support and mount the belt.



16 Mount the cover with the washers and nuts.



17 Remember to grease.

